



The Environmental and Economic Benefits of Cool Roofs and Walls

BUILDING GREEN WITH METAL



By the end of this presentation you will know how metal roofs and walls can:

- **Reduce** energy consumption in buildings
- **Improve** air quality and thermal comfort
- Help **comply** with energy codes
- **Reduce** environmental impacts
- **Contribute** to LEED® points

BUILDING GREEN WITH METAL



Presentation Content:

- Building Green
- Energy Consumption
- Cool Metal Roofing
- Cool Metal Walls
- Insulated Metal Panels
- Environmental Impact

BUILDING GREEN

Practice of increasing the **efficiency of buildings** through their use of energy, water and materials.



WHY BUILD GREEN?

- **Helps** the environment
- **Promotes** health among occupants
- **Improves** worker satisfaction and productivity
- **Requires** less maintenance
- **Reduces** short and long term costs



BUILDING GREEN



- **In 2004, approx. 2%** of non-residential construction starts incorporated sustainable building design.
- **By 2010, 5-10%** of non-res construction starts will incorporate sustainable building.

(Source: McGraw Hill Construction)

BUILDING GREEN

40% of today's building owners, architects, engineers and contractors report **involvement** with sustainable building.

(Source: McGraw Hill Construction)



BUILDING GREEN
WITH METAL



Energy Consumption

ENERGY CONSUMPTION

The USA's 2-5-25 Conundrum

- **2%** of the world's resources
- **5%** of the world's population
- Using **25%** of the world's energy



ENERGY CONSUMPTION

- U.S. energy consumption expected to **grow 1.1% annually**
- **By 2030**, nation's electricity demands will **be 45% greater** than today



ENERGY CONSUMPTION



To meet forecasted 45% increase in **demand** by 2030, using the current fuel mix, the US will **need to construct**:

50 nuclear plants	(1000 MW)
260 coal-fired plants	(600 MW)
280 natural gas-fired plants	(400 MW)
90 renewable energy plants	(100 MW)

(Source: Nuclear Energy Institute)

ENERGY CONSUMPTION

“The cheapest , most reliable source of new energy is saved energy.”

Peter Turnbull, PG&E



ENERGY CONSUMPTION



Buildings responsible for:

- 39% of nation's energy consumption
- 71% of nation's **electricity consumption**



ENERGY CONSUMPTION

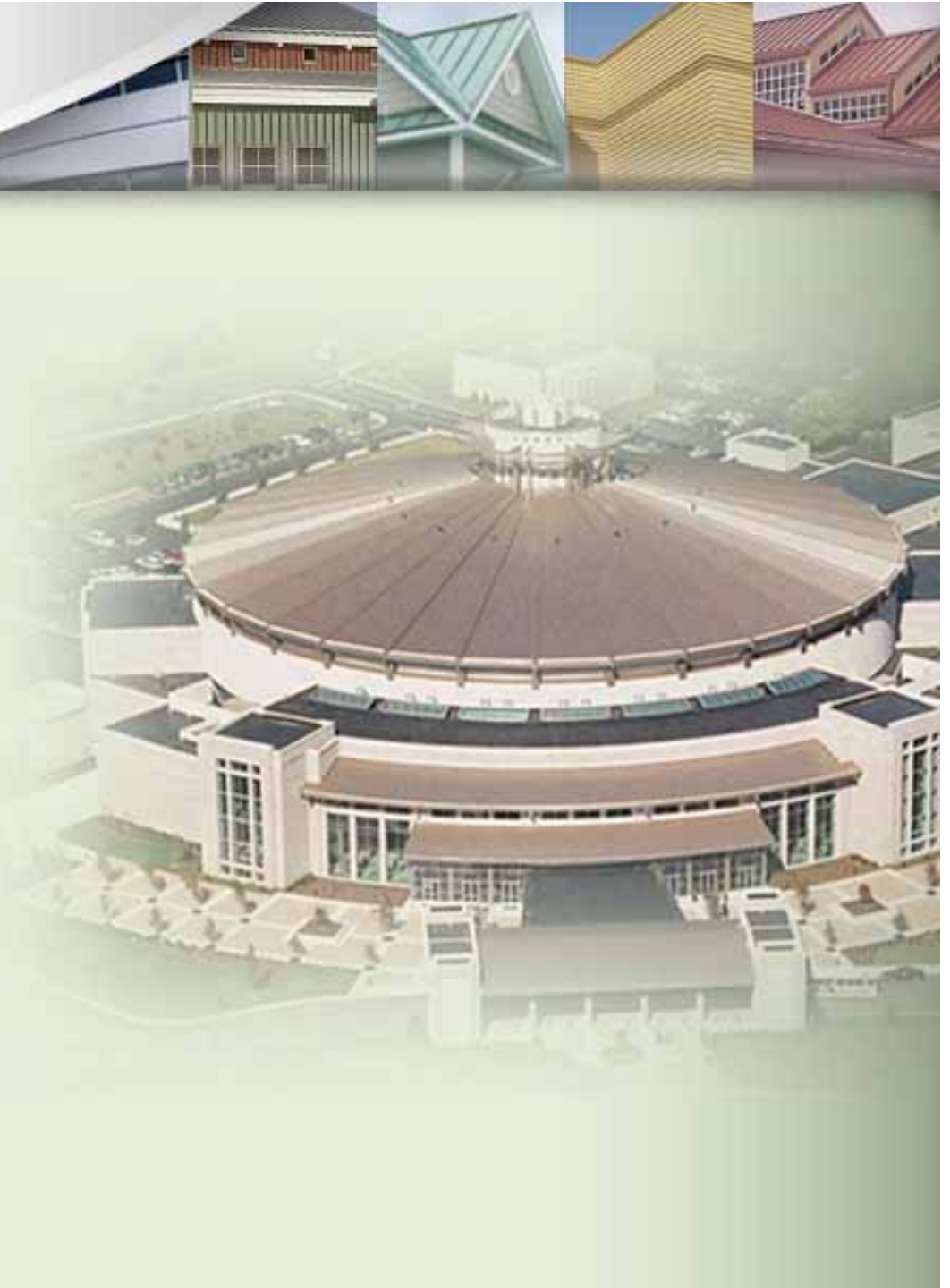
How can metal help conserve energy?

- **“Cool”** metal panels for roofs and/or walls
- **Insulated** metal panels for walls and/or roofs



ENERGY CONSUMPTION

- Roof can be **least** energy efficient building envelope component.
- Energy efficient roofing makes **environmental** and **economic** sense.
- Heating/cooling **major** expense in building operation.



BUILDING GREEN
WITH METAL



Cool Metal Roofing

COOL ROOFING

Cool roofing gaining in popularity because it can:

- **Reduce** cooling **energy usage**.
- Help **reduce** peak **demand** during summer.
- Help **mitigate** “urban **heat island** effect.”



COOL ROOFING



Principles of Cool Roofing

ROOF CATEGORIES

- **Low Slope**

Used on roof pitches from 1/4:12 to 2:12



ROOF CATEGORIES

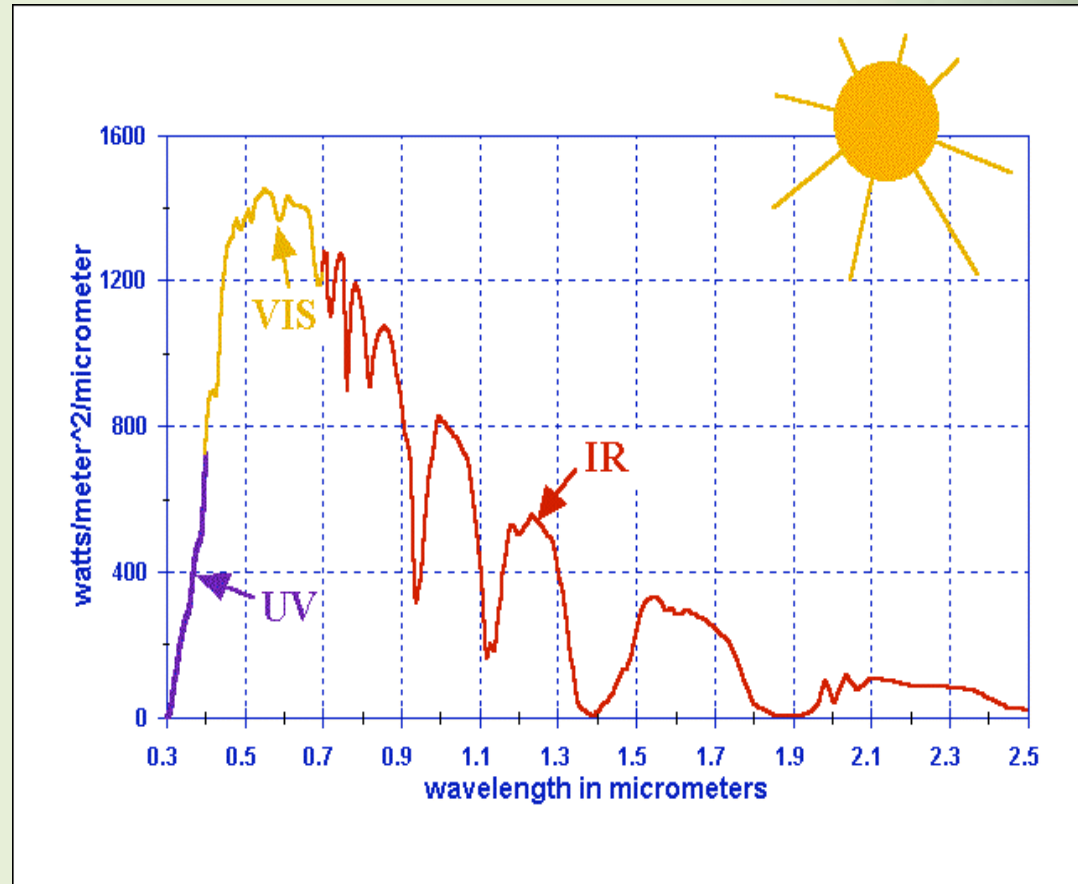
- **Steep Slope**

Used on roof pitches of 2:12 or greater



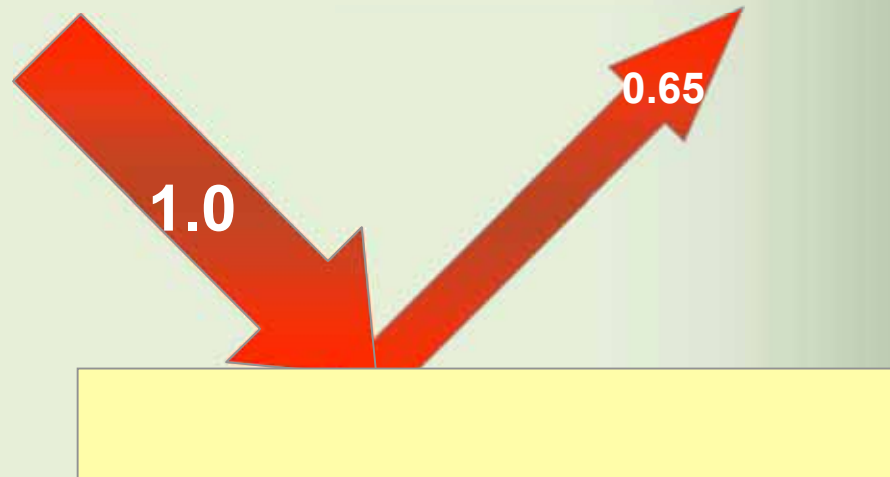
SOLAR ENERGY SPECTRUM

- **Ultraviolet (UV)**
 - Only 3% of total energy striking earth's surface
- **Visible (VIS)**
 - 40% of total energy
 - Visible light
- **Infrared (IR)**
 - 57% of total energy
 - Felt as heat




SOLAR REFLECTANCE

- Percent of solar radiation **immediately** reflected from a surface.
- Expressed as decimal (0.65).
- Reflectance of painted metal depends on color and pigmentation.



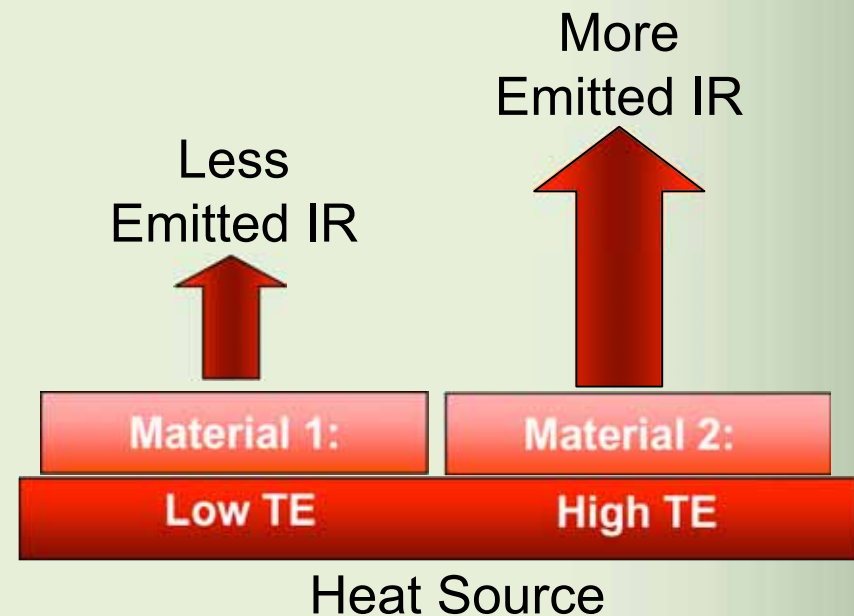
SOLAR REFLECTANCE



- Any solar energy **not reflected is absorbed** by the material, causing it to heat.
 - Some heat **removed** by air flow over surface
 - Some heat **conducted** through surface
 - Some heat **emitted** as thermal infrared (IR) energy to night air
- 

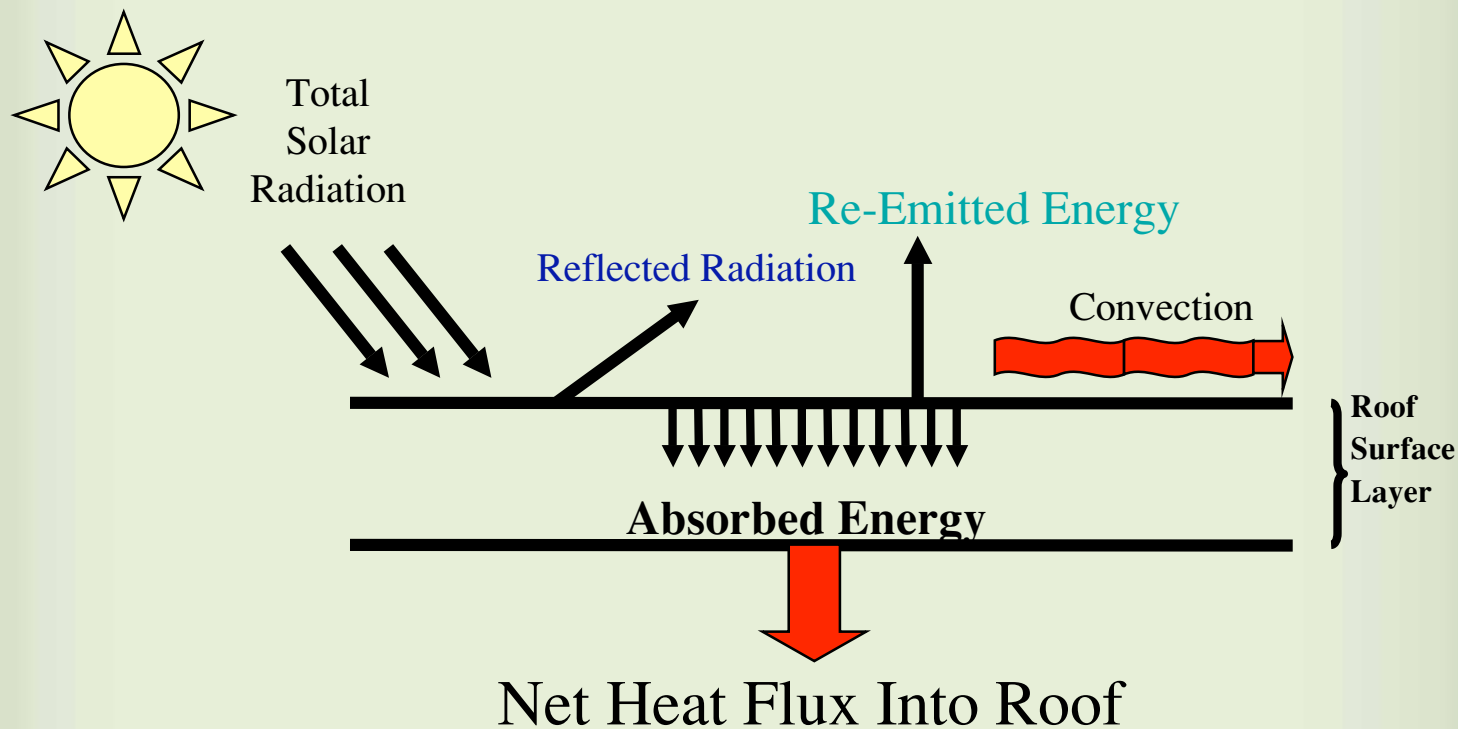
THERMAL EMITTANCE

- Percent of absorbed heat **emitted** from the surface to the night air.
- Expressed as decimal (0.90).
- Materials with high thermal emittance cool down faster than those with low thermal emittance.



COOL ROOFING

Combination of solar reflectance and thermal emittance **determines** surface temperature of a roof and its **ability to be “cool.”**



COOL ROOFING

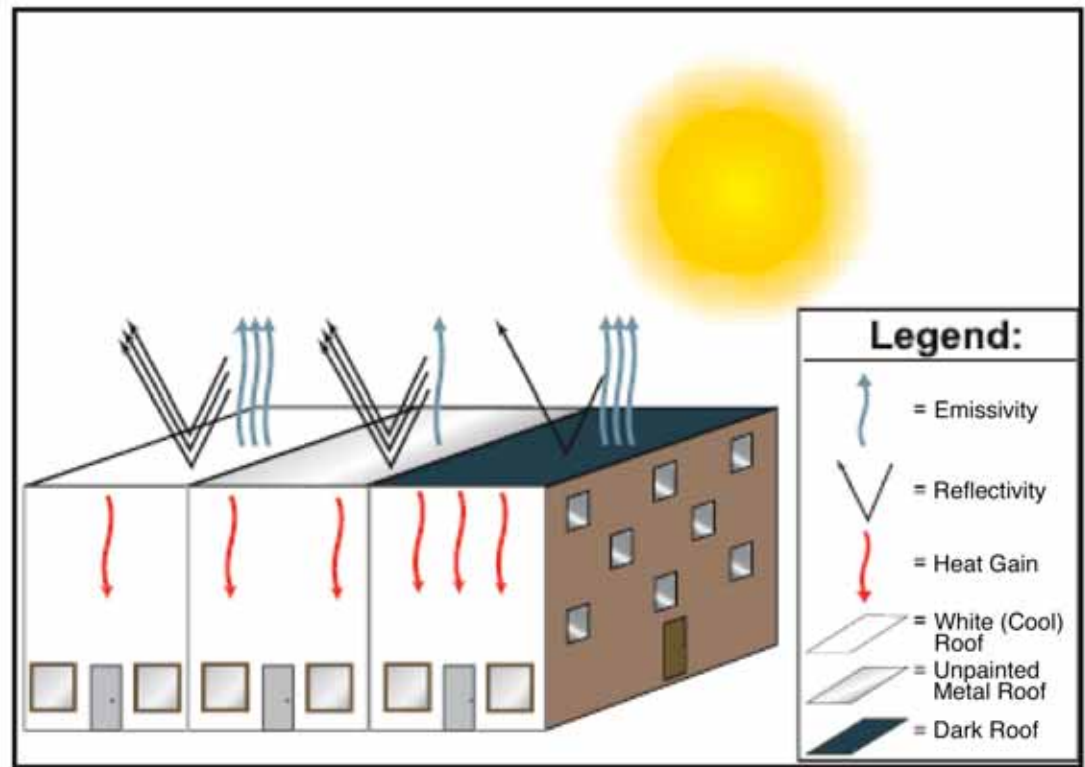
Metal Roofing Properties

	<u>Solar Reflectance</u>	<u>Thermal Emittance</u>
Metal (unpainted)	0.60 – 0.80	0.10
Metal (painted)	0.10 – 0.75*	0.80+

*Depending on color and pigment.
(Thermal emittance independent of color.)


COOL METAL ROOFING

Roofs that are highly reflective and highly emissive, such as **pre-painted metal**, offer a roof system that **significantly reduces** heat gain into the building.



RULE OF THUMB



- For every 1% increment in roof reflectance, **surface temp decreases 1° F.**
 - For every 10% increase in roof reflectance, **heating/cooling costs drop 2¢/sq ft per year.***
- 

Source: Lawrence Berkeley National Lab
(*Depends on location and utility rates)

ADDED BENEFITS

- **Enhanced aesthetics**
 - Lower roof temp **increases** color stability of metal roof.
- **Increased durability**
 - Lower roof temp **decreases** thermal expansion/contraction.



IMPACT OF COLOR

- Dark colors **absorb** more heat than light colors.
- Light colors **reflect** more heat than dark colors.
- **Suggests** color is indication of reflectivity.



PAINTS AND PIGMENTS

- New infrared reflective pigments allow **darker** colors to **reflect more solar energy** than ever.
- Special pigments **do not affect color** of prepainted metal roofs.

Regal White	Rawhide	Slate Blue	Brick Red	Charcoal Gray	Hartford Green	Slate Bronze
Standard SR .67 Cool SR .72	Standard SR .47 Cool SR .56	Standard SR .21 Cool SR .33	Standard SR .25 Cool SR .30	Standard SR .14 Cool SR .28	Standard SR .11 Cool SR .28	Standard SR .08 Cool SR .26

COOL METAL ROOFING

Case Study

CASE STUDY

Bessie L. Baggett Elementary
Dallas, GA



Lillian C. Poole Elementary
Powder Springs, GA



- Electric HVAC with gas-fired heating
- Thermostats **controlled at district office**
- Each with 90,000-square-foot footprint
- Each with Hunter Green metal roof

CASE STUDY



Roof Construction:

- R-15 blanket insulation over purlins
- R-19 batt insulation at ceiling level

Baggett: Standard metal roof with **12%** solar reflectance

Poole: Cool metal roof with **29%** solar reflectance

- **Identical schools except for the roof!**

(Both schools constructed in 2003)

CASE STUDY

Energy Costs

(2007)

Baggett
(Std)

Poole
(Cool)

Annual Electric

\$88,352

\$78,045

Annual Gas

\$24,989

\$20,800

\$113,341

\$98,845

CASE STUDY

2003 Savings:
(1st year of operation)
\$8,054 or 9.6%
compared to Baggett

2007 Savings:
(4th year of operation)
\$14,496 or 12.8%
compared to Baggett

Savings are **more than keeping pace** with escalation of energy costs in region.



COOL ROOFING

Research Studies

Oak Ridge National Laboratory
(A Department of Energy Facility)

OAK RIDGE RESEARCH

- Continuous weathering of roofs **over 3 years**
- Installed in low and steep slope orientations



OAK RIDGE RESEARCH

- Used to develop building energy savings **calculator** for low and steep slope roofs.

DOE Cool Roof Calculator
Estimates Cooling and Heating Savings for Flat Roofs with Non-Black Surfaces

Developed by the U.S. Department of Energy's Oak Ridge National Laboratory (Version 1.1)

What you get out of this calculator is only as good as what you put in. If you [CLICK HERE](#), you'll find help in figuring out the best input values. Some things, such as the weathering of the solar radiation control properties and the effects of a plenum, are especially important. You'll also find help in figuring out your heating and cooling system efficiencies and proper fuel prices.

To compare two non-black roofs, print out results for each vs. a black roof and manually compute the difference.

My State:

My City:

My Proposed Roof

R-value (HIGH=20, AVG=10, LOW=5) [ft²*°F/Rtu]

Solar reflectance, SR (HIGH=80, AVG=50, LOW=10) [%]

Infrared emittance, IE (HIGH=90, AVG=60, LOW=10) [%]

My Energy Costs and Equipment Efficiencies

Summertime cost of electricity (HIGH=0.20, AVG=0.10, LOW=0.05) [\$/kWh]

Air conditioner efficiency (Coefficient of Performance) (HIGH=2.5, AVG=2.0, LOW=1.5)

Energy source for heating (choose one) Electricity Fuel

If electricity, wintertime cost (HIGH=0.20, AVG=0.10, LOW=0.05) [\$/kWh]

If fuel, cost (natural gas: HIGH=1.00, AVG=0.70, LOW=0.50) [\$/therm]

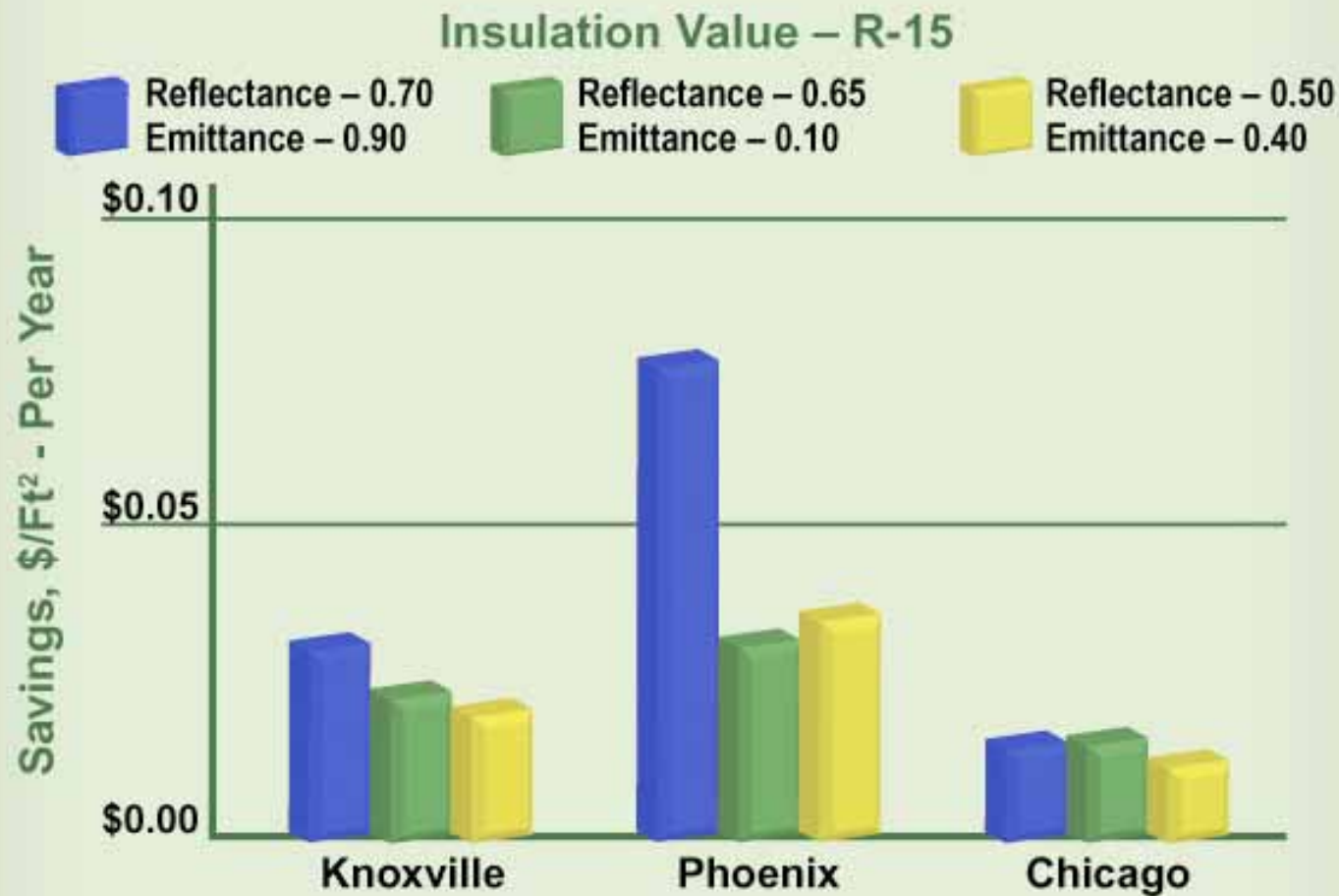


Dr. Tom Petrie

www.eren.doe.gov/buildings

ENERGY SAVINGS

- Sample cooling and heating energy savings for three cities using three different roof systems.



OAK RIDGE RESEARCH

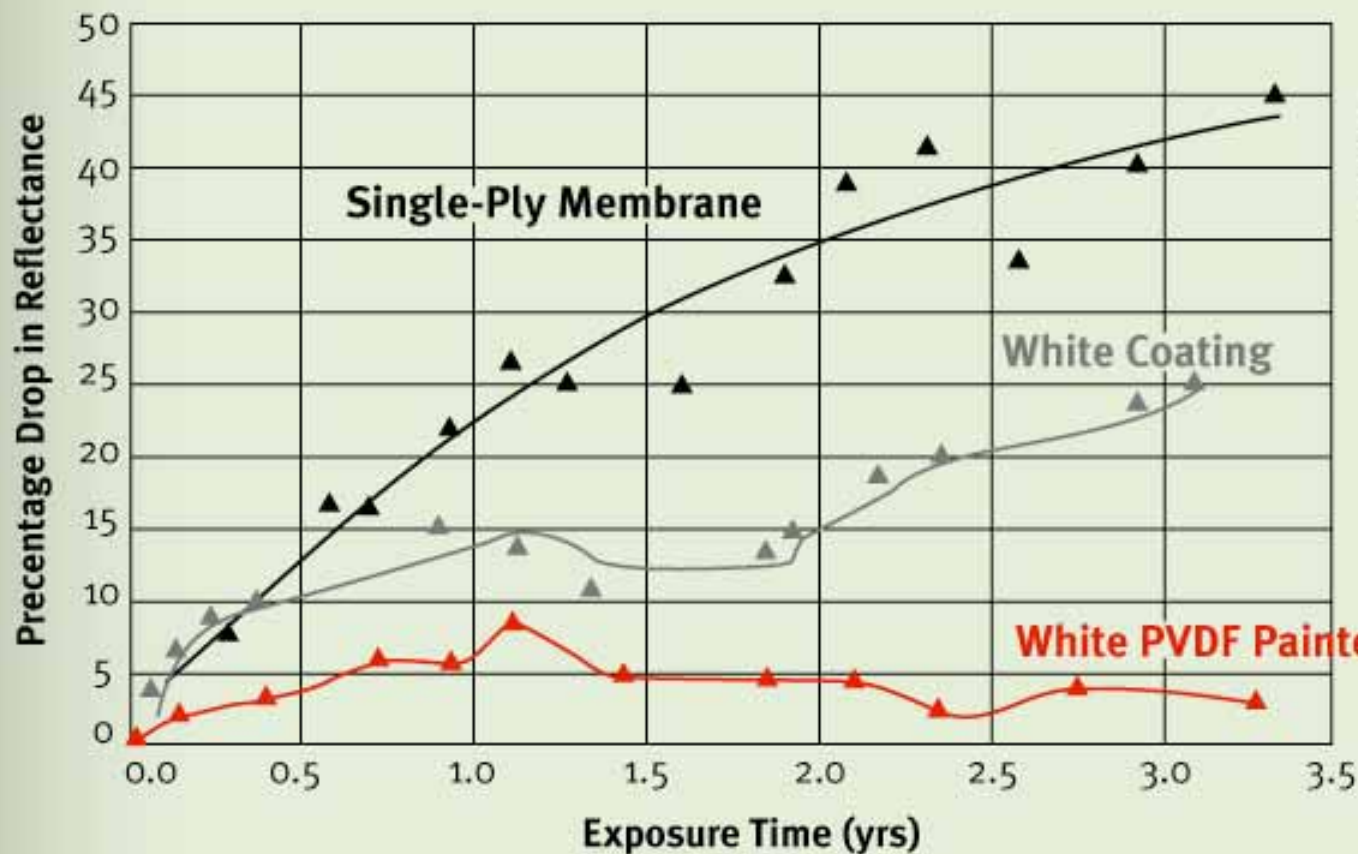
- Compared metal roofing to other roofing materials in terms of **degradation** of solar reflectance.
- Important because **some codes assume** reflectivity of all roof materials **degrades at same rate**.
- ORNL data suggests this is not the case.



OAK RIDGE RESEARCH

Finding:

- Prepainted **metal** roofing **retained 95%** of its initial solar reflectance **over time**.



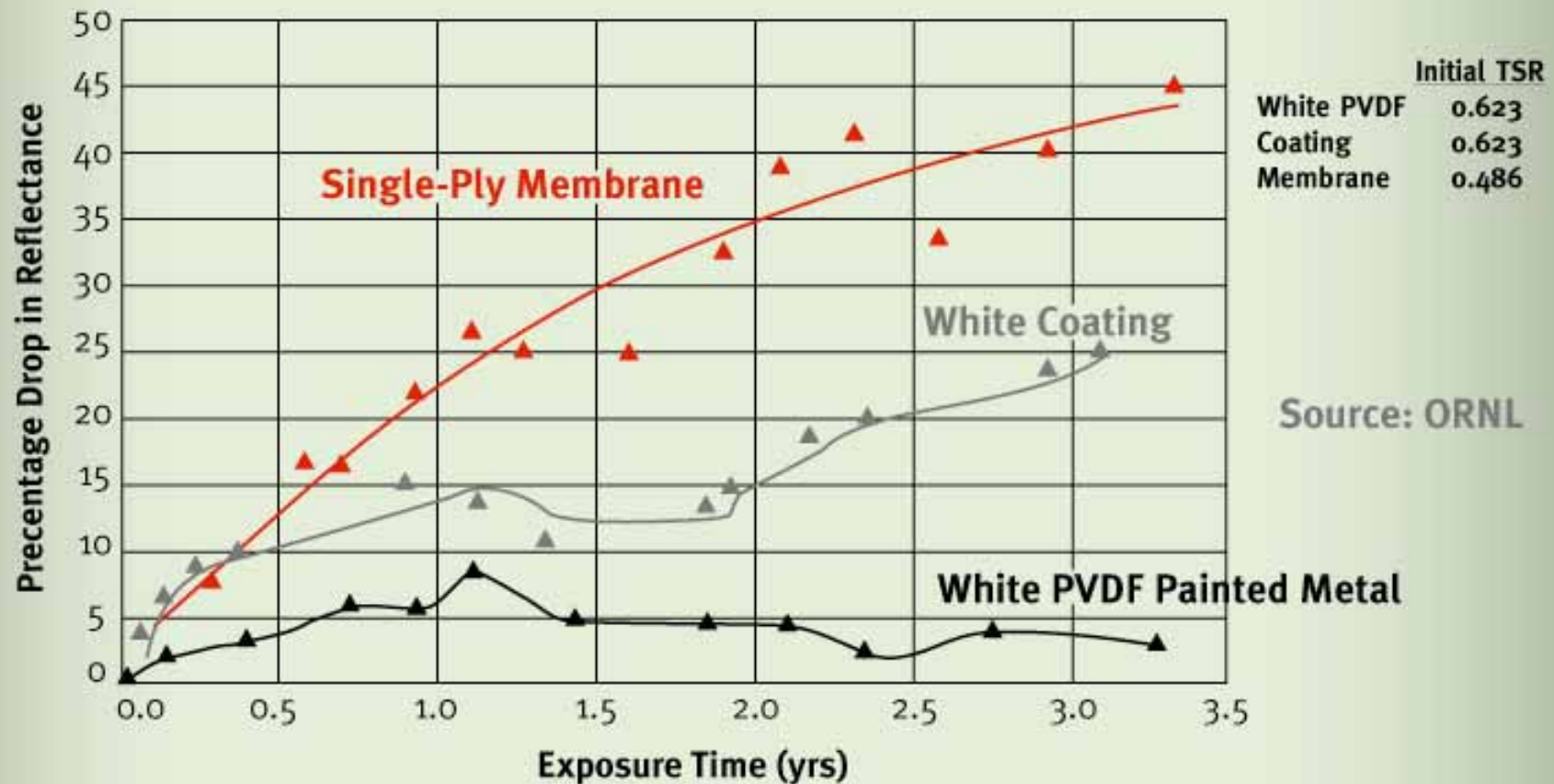
	Initial TSR
White PVDF Coating	0.623
White PVDF Painted Metal	0.623
Membrane	0.486

Source: ORNL

OAK RIDGE RESEARCH

Finding:

- Some **membrane** products **lost 40%** of their solar reflectance **after only 3 years** due to dirt retention.
- Metal roofs shed dirt more readily than other materials.



COOL ROOFING



Urban Heat Island Effect

HEAT ISLAND EFFECT

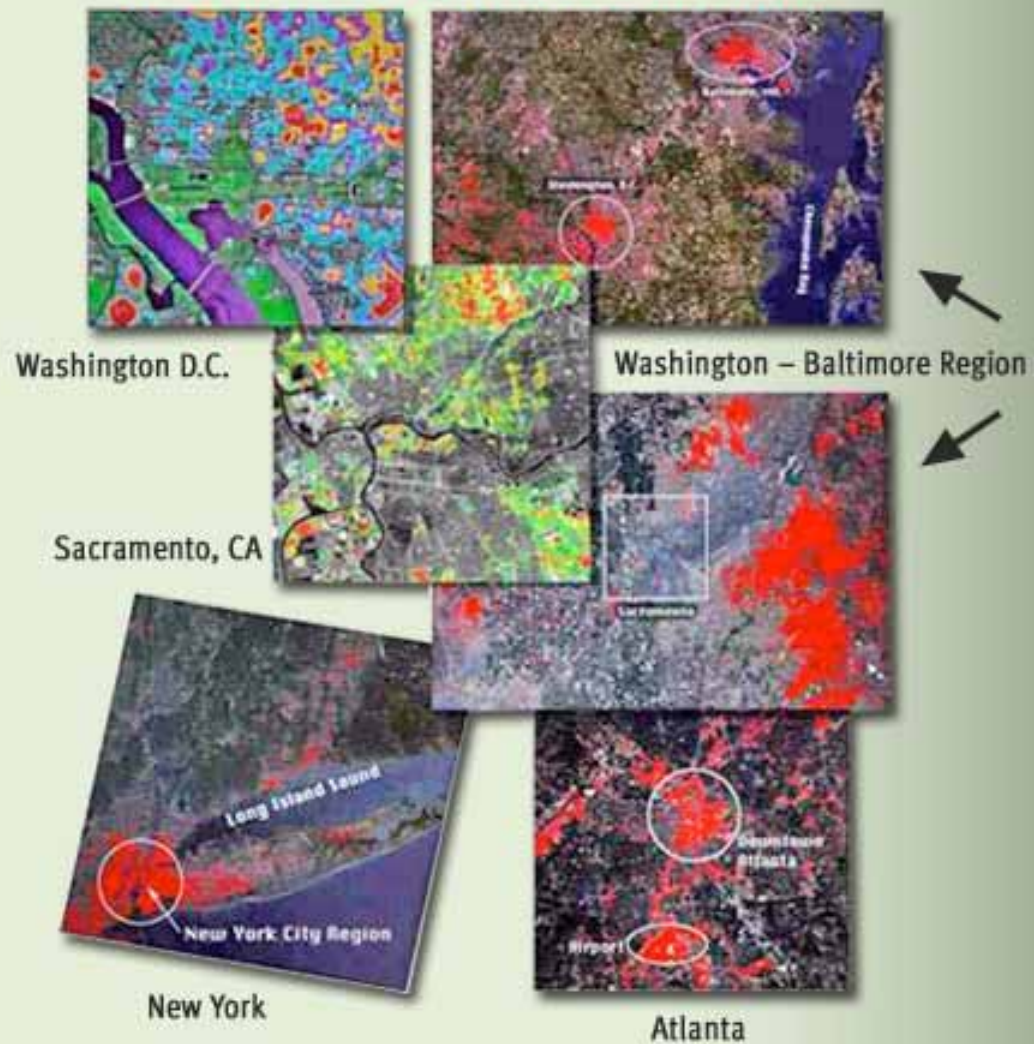
- Abundance of dark roads, roofs and parking lots creates micro-climate where **temperatures are higher than surrounding areas.**
 - Higher a/c loads required to cool buildings.
 - Higher temperatures contribute to smog.



HEAT ISLAND EFFECT

Systems for World Surveillance Red Areas Are the Hotter Surfaces

Proof of Heat Island Effect through thermal imagery



HEAT ISLAND EFFECT



- Roofs with higher reflectance have lower surface temperatures.
 - Helps **reduce** ambient **air temperatures**
- Helps **improve air quality** since less smog formed.
 - 0.5° F decrease in heat = 5% reduction in smog

Source: Lawrence Berkeley National Lab



INITIATIVES AND PROGRAMS

- **More codes** and standards now including building envelope energy efficiency requirements.
- **More labeling** and/or rating systems being developed for energy efficient building envelope products.
- **More incentives** now exist to install cool metal roofs and walls to reduce energy consumption.



INITIATIVES AND PROGRAMS



- LEED®
- California Title 24
- California Energy Commission
- Florida White Roof Credit
- Georgia Energy Code
- New York Tax Incentive
- Chicago Urban Island Code
- Federal Energy Bill
- DOE Programs
- EPA Programs
- LBNL Urban Island Group
- ORNL Building Technology Center
- ASTM Committees
- ASHRAE Committees
- Cool Roofing Rating Council
- Millennium Star

CALIFORNIA TITLE 24

- **Energy code** that's part of overall state building code.
- Contains language specific to **cool roof** requirements.
- Current version applies only to **non-residential** buildings with **low slope** roofs.
- Pending **2008 version adds** steep slope **buildings**, commercial and residential



HOW DOES IT WORK?

- All **building permits** must include **energy budget**:
 - Based on climate zone
 - Based on building components
 - Each component gets "baseline" value
 - Baseline now includes cool roof value
- **Must meet budget...or no permit!**

HOW DOES IT WORK?



Three ways to comply:

- **Prescriptive**
- **Building envelope tradeoff**
 - Windows, insulation, etc.
- **Whole building performance tradeoff**
 - Lighting, HVAC, etc.

TITLE 24

Why is Title 24 significant?

- Because California often leads the way and other states typically follow!



ENERGY POLICY ACT OF 2005

- **Tax deduction** up to \$1.80/sq ft if building conserves energy.*
- Energy efficient building envelope components required.
- Cool roof can be used to **reduce energy use** in building.

* Extended through at least 2008.

IRS website address: www.irs.gov



COOL METAL ROOFING



Cool metal roofing can:

- **Reduce** cooling energy consumption
- **Improve** air quality by reducing heat island effect
- Help **comply** with energy codes
- Help **qualify** for tax deductions

COOL METAL ROOFING

In **cooler** climates, where heating dominates:

- A lower emittance may be desirable.
- Can be **met** with an **unpainted metal roof**.



COOL METAL ROOFING

In **warmer** climates, where cooling dominates:

- A high reflectance and emittance is desirable.
- Can be **met** with a **prepainted metal roof** using lighter colors and/or reflective pigmentation.



SOLAR ENERGY

Metal roofs are also an **excellent platform** for **photovoltaic** installations

- Panels can be mounted on a metal roof **without penetrating** the roof surface.
- Passive **solar water heating** systems also.



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WITH METAL



Cool Metal Walls

COOL METAL WALLS

While much attention on energy efficiency has been focused on metal roofing, **metal wall systems** are also becoming “cool”.



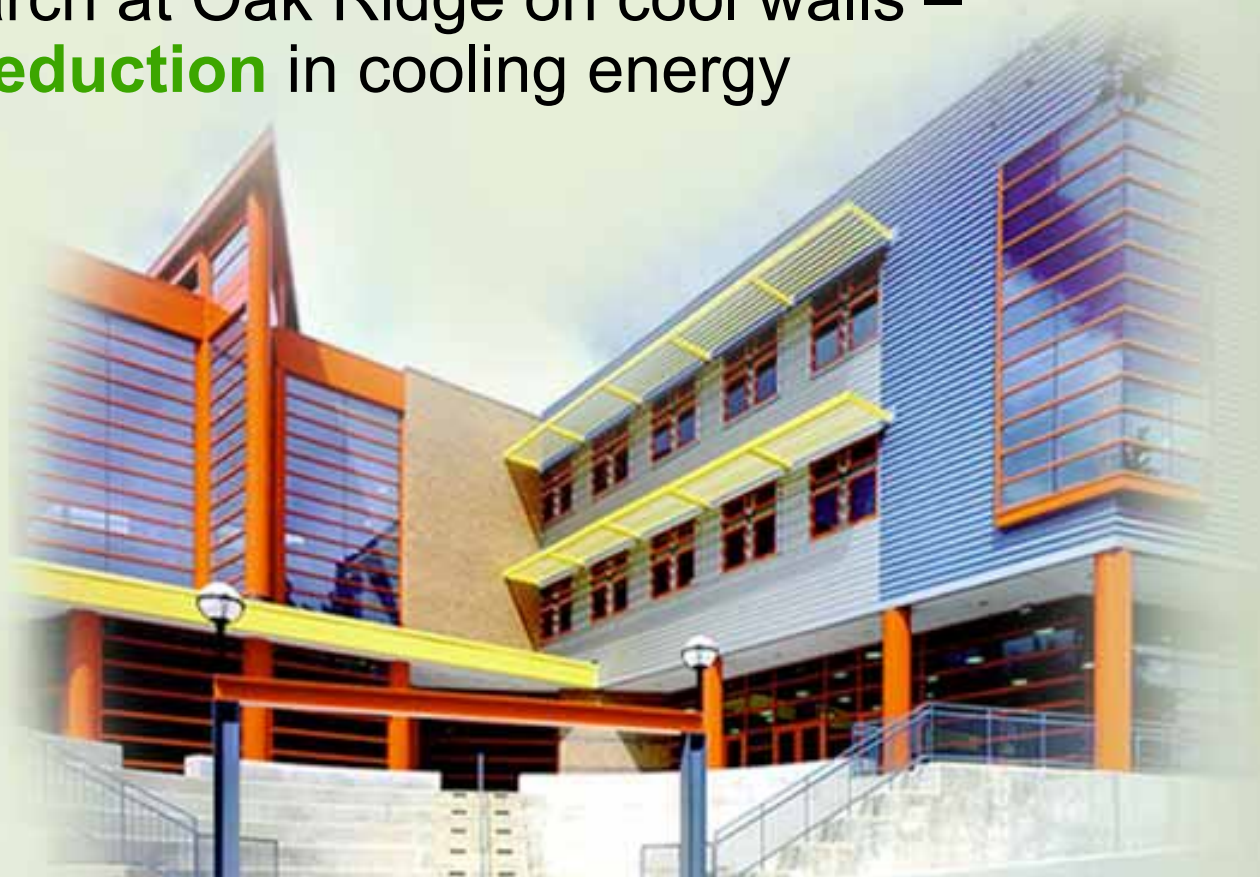
COOL METAL WALLS

- **ASHRAE** High Performance Building Standard draft contains **provision for cool wall systems**.
- Other energy provisions in codes and standards are being added to make **walls more energy efficient**.



COOL METAL WALLS

- **Same paint systems** used for cool metal roofing can be used on metal wall panels
- Research at Oak Ridge on cool walls – **10% reduction** in cooling energy



BUILDING GREEN
WITH METAL



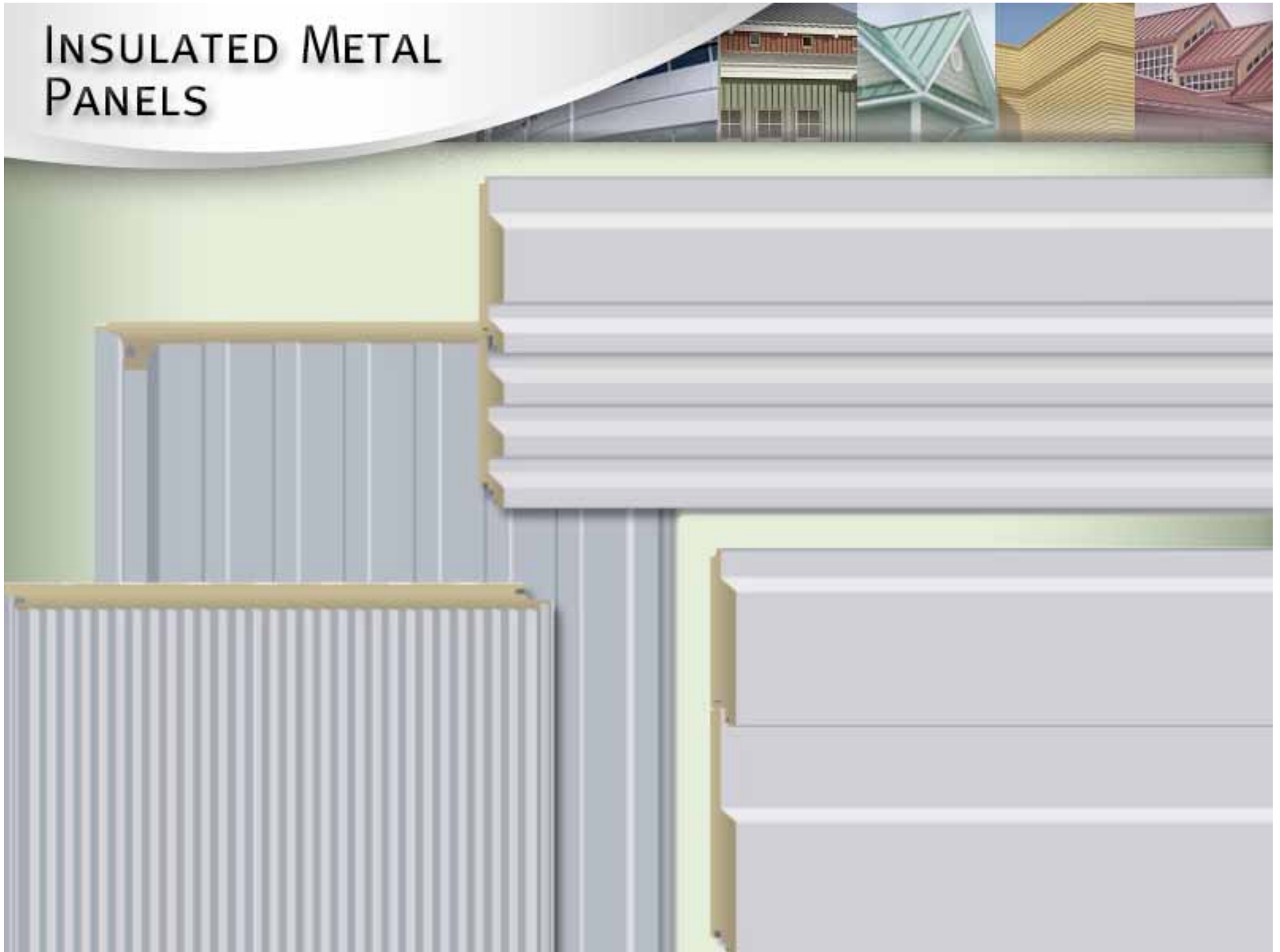
Insulated Metal Panels

INSULATED METAL PANELS

- Combine **thermal performance** and **aesthetics**
- Made by injecting polyurethane foam between two metal face sheets, typically steel or aluminum
- Foam expands to fill cavity, then solidifies to create solid, monolithic panel



INSULATED METAL PANELS



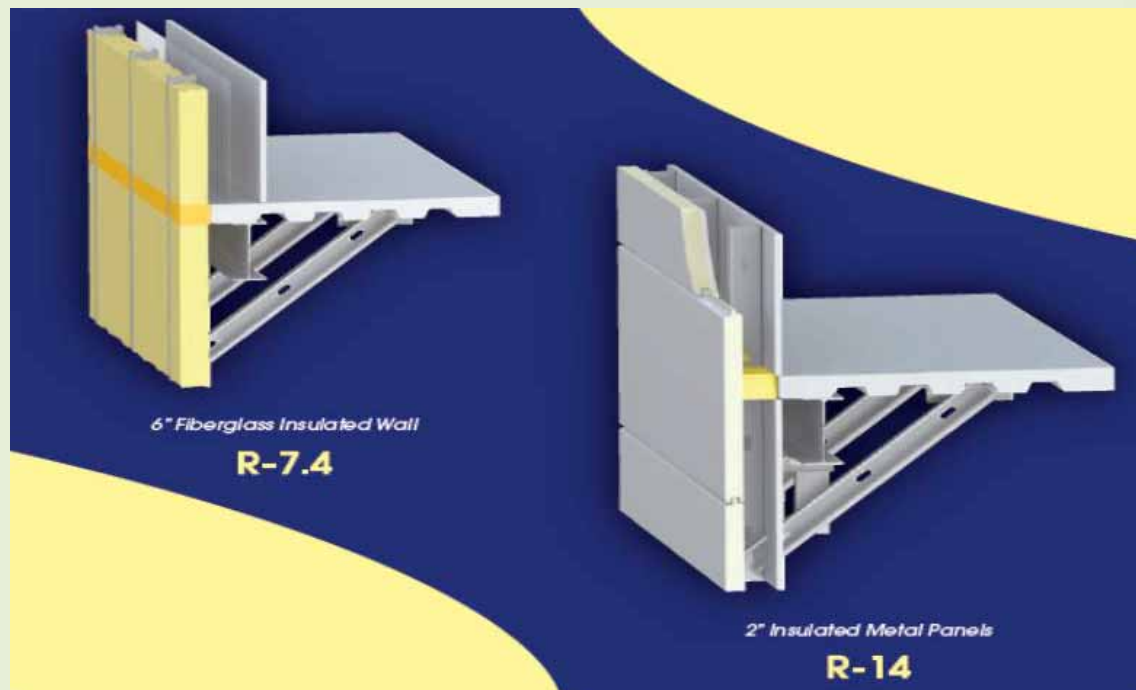
INSULATED METAL PANELS

- **Highest insulating value** per inch of all wall-insulating products



INSULATED METAL PANELS

- In commercial applications, **2-inch-thick panel** meets most buildings' insulating requirements.



OPERATING COSTS

- Insulated metal panels **lower energy consumption** by providing **uniform** performance.
- Insulation thickness **maintained** between metal panels. No points at which it is compressed.
- Tongue and groove joinery **ensures** entire wall area is covered.



INSULATED METAL PANELS

- Panels can be flat, profiled or curved
- Wide range of colors
- Wide range of finishes and textures
- Can be installed vertically or horizontally



BUILDING GREEN
WITH METAL



Environmental Impact

ENVIRONMENTAL IMPACT

Metal roof and wall systems
are an **environmentally
responsible** and **sustainable
choice** for buildings of all types.



GREEN

- Metal roofs and walls contain high levels of **recycled content**
- Are **recyclable** or **reusable** at end of useful life



SUSTAINABILITY

- Metal roofs and walls are **extremely durable** with long service lives
- Lowers demand for raw materials to produce replacement systems



SUSTAINABILITY

- High performance **paints and coatings** applied to metal to protect panels.
- Formulated to last up to **25 years** or more.
- Help panels **retain appearance**, ensuring building maintains aesthetic appeal.



SUSTAINABILITY

- **Patina** that forms on unpainted natural metals like zinc and copper **protects metal surface naturally.**



AIR QUALITY

- Metal roofs and walls are **inert**
 - No off-gasing, no VOCs
- Mitigate Urban Heat Island Effect
 - **Less smog** produced



RETROFIT

Metal roofs can be **installed over old flat roofs**

- Eliminates need to remove old roofing and **preserves landfill space**
- Can create ventilation cavity that can **reduce peak heat gain**



CASE STUDY

Challenge: Raytown, MO School District was advised by RTI Consultants to **retrofit** its two leaky, barrel-shaped bus garage roofs rather than tear off and replace the roofs.



CASE STUDY

Solution: Replace curved roofs with low slope standing seam metal roof. New roof **installed over existing roof** after “piggyback frames” welded to original trusses.



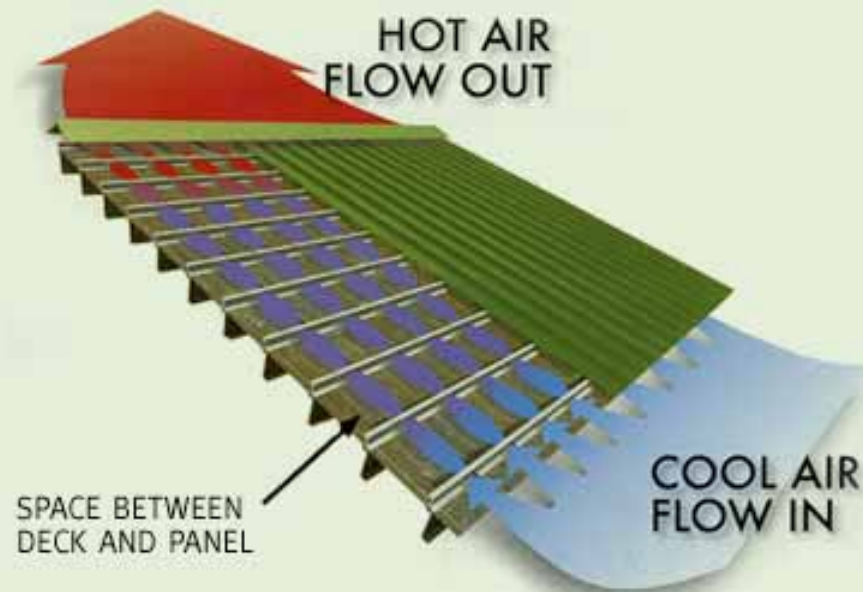
During Retrofit



After Retrofit

ABOVE SHEATHING VENTILATION

- **Created by air space** between roof deck and metal roof panel
- Yields **energy savings** in summer and winter
- Also helps remove **unwanted moisture**



ABOVE SHEATHING VENTILATION



Without ASV:

- **Heat is conducted** directly through sheathing into or out of the building depending on the weather.

With ASV:

- In hot weather, **heat is dissipated** out through the air space.
- In cold weather, air space acts as **added insulation** to prevent heat loss.

ABOVE SHEATHING VENTILATION

When **combined with cool metal roof** surface, ASV can **reduce heat gain** through the roof assembly **up to 45%**.

(Source: Oak Ridge National Laboratory)



LEED®

Leadership in Energy and Environmental Design

"A leading-edge system for designing, constructing, operating and certifying the world's greenest buildings."

- LEED **criteria appearing** in local, state and Federal building **codes**.



LEED®

**Metal roof and wall components
can contribute to 24 LEED points.**



COOL METAL ROOFING

- Cool metal roof can contribute to a **LEED point** under Sustainable Site Credit 7.2, Urban Heat Island
- Must meet minimum **Solar Reflectance Index (SRI)** values.
- Must cover a minimum of **75% of roof surface area**



COOL METAL ROOFING



Cool Roof Credit

Requirements (SRI minimum)

<u>Roof Type</u>	<u>Slope</u>	<u>SRI</u>
Low slope roof	$\leq 2:12$	78
Steep slope roof	$> 2:12$	29

Eligible prepainted metal roofs:

- Reflectance of **66% or greater** comply for low slope.
- Reflectance of **30% or greater** comply for steep slope.

RECYCLED CONTENT

- Metal used in typical roof and wall installations generally contains **at least 25% recycled content.**
- Can raise overall building's average recycled content
- Can contribute up to two **LEED points** under Material & Resources 4.1, 4.2, Recycled Content.



RECYCLABILITY

- Steel, aluminum, copper and zinc in metal panels is **100% recyclable** at end of products' service life.
- Can contribute up to two **LEED points** under Materials & Resources 2.1, 2.2, Construction Waste Management



BUILDING REUSE

- When a building is renovated, **existing metal roofing** can qualify
- Can contribute up to two **LEED points** under Materials & Resources 1.1, 1.2, Building Reuse



WATER EFFICIENCY

- Metal roofs are excellent **rainwater catchment surfaces**
- Captured rainwater can be used for building or irrigation use
- Can contribute up to four **LEED points** under Water Efficiency 1.1, 1.2 Water Efficient Landscaping, and 3.1, 3.2, Water Use Reduction



ENERGY PERFORMANCE

- Cool metal roofs and insulated metal wall panels are part of **energy simulation calculations**.
- Can contribute up to ten **LEED points** under Energy & Atmosphere 1.0, Optimize Energy Performance



SUMMARY



Metal roofs and walls:

- **Sustainable**
 - Retain properties over decades
- **Low impact** on environment
 - High recycled content
- **Reduced** solid waste stream
 - 100% recyclable
- **Reduced** energy consumption
 - Efficient in all climates
- **Improved** air quality
- **Improved** water efficiency

BUILDING GREEN WITH METAL



You should now know how metal roofs and walls can:


- **Reduce** energy consumption in buildings
- **Improve** air quality and thermal comfort
- Help **comply** with energy codes
- **Reduce** environmental impacts
- **Contribute** to LEED® points

BUILDING GREEN
WITH METAL

Questions?

Website address

www.themetalinitiative.com



The Environmental and Economic Benefits of Cool Roofs and Walls